



Material Safety Data Sheet

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PRODUCT NAME: 3M™ Automix™ Universal Adhesive - Clear, P.N. 08216 (6 oz.); P.N. 08217 (200 mL)
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 11/13/12
Supersedes Date: 09/29/09

Document Group: 07-7735-9

ID Number(s):

41-0003-6660-3, 41-0003-8023-2, 41-3701-2160-4, 60-9800-2974-2, 60-9800-3660-6

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

07-7733-4, 07-7734-2

Revision Changes:

Kit: Component document group number(s) was modified.
Kit: ID Number(s) was modified.
Section 1: Manufacturer name was added.
Section 16: Disclaimer (first paragraph) was added.
Section 16: Disclaimer (second paragraph) was added.
Section 16: Web address was added.
Section 1: Address was added.
Copyright was added.
Company logo was added.
Telephone header was added.

Company Telephone was added.

Section 1: Emergency phone information was added.

Company Logo was deleted.

Copyright was deleted.

Kit: Manufacturer's name was deleted.

Kit: Emergency phone information was deleted.

Kit: Disclaimer (first paragraph) was deleted.

Kit: Disclaimer (second paragraph) was deleted.

Kit: Address line 1 was deleted.

Kit: Address line 2 was deleted.

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3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M

3M USA MSDSs are available at www.3M.com



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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Automix™ Universal Adhesive - Clear/Part A, P.N. 08216, 08217
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 09/29/09
Supercedes Date: 10/24/08

Document Group: 07-7733-4

Product Use:

Intended Use: Automotive
Specific Use: Use with Part B, MSDS 07-7734-2

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
MERCAPTAN TERMINATED POLYMER - New Jersey Trade Secret Registry No. 679485-5016P	Trade Secret	85 - 95
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	90-72-2	5 - 15

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Medium Syrup
Odor, Color, Grade: Dark amber, pungent odor
General Physical Form: Liquid
Immediate health, physical, and environmental hazards:

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Non-combustible. Choose material suitable for surrounding fire.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Dispose of collected material as soon as possible.
Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Fullface supplied-air respirator, Half facepiece air-purifying respirator with organic vapor/acid gas cartridges and P95 particulate prefilters, Half facepiece air-purifying respirator with organic vapor/acid gas cartridges and N95 particulate prefilters, Half facepiece air-purifying respirator with organic vapor/acid gas cartridges and P100 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
TRIS(2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL	CMRG	TWA	5 ppm	

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Medium Syrup
Odor, Color, Grade:	Dark amber, pungent odor
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	<i>No Data Available</i>
Density	9.6 lb/gal
Vapor Density	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Specific Gravity	1.1 [<i>Ref Std: WATER=1</i>]
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Solubility in Water	Slight (less than 10%)
Evaporation rate	<i>No Data Available</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	00 % weight
VOC Less H2O & Exempt Solvents	<i>Not Applicable</i>
Viscosity	8,000 - 15,000 centipoise
Conditions to avoid	None known
Materials to avoid	Strong oxidizing agents

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

None known

10.2 Materials to avoid

Strong acids, Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Sulfur	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. Dispose of completely cured (or polymerized) wastes in a sanitary landfill. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

LB-K100-0028-1

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

The components of this product are listed on the Canadian Domestic Substances List.

The components of this product are listed on the Australian Inventory of Chemical Substances.

The components of this product are listed on Japan's Chemical Substance Control Law List (also known as the Existing and New Chemical Substances List.)

All the components of this product are listed on China's Inventory of Chemical Substances.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 1 Flammability: 0 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Section 1: Product name was modified.

Section 16: NFPA hazard classification for health was modified.

Copyright was modified.

Section 8: Skin protection phrase was modified.

Page Heading: Product name was modified.

Section 9: Property description for optional properties was modified.

Section 9: Property description for required properties was added.

10.1 Conditions to avoid was added.

10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Automix™ Universal Adhesive - Clear/Part B, P.N. 08216, 08217
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket
ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 09/29/09
Supercedes Date: 10/24/08

Document Group: 07-7734-2

Product Use:

Intended Use: Automotive
Specific Use: Use with Part A, MSDS 07-7733-4

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
BISPHENOL A-EPICHLOROHYDRIN COPOLYMER	25068-38-6	95 - 100

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Medium Syrup
Odor, Color, Grade: Clear viscous liquid
General Physical Form: Liquid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

No health effects are expected.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: No need for first aid is anticipated.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Non-combustible. Choose material suitable for surrounding fire.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA). Water may be used to blanket the fire.

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Dispose of collected material as soon as possible.

Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Not applicable. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber, Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Fullface air-purifying respirator with organic vapor cartridges and N95 particulate prefilters, Half mask R95 particulate respirator. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

None Established

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Medium Syrup
Odor, Color, Grade:	Clear viscous liquid
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	> 260 °C
Vapor Density	<i>No Data Available</i>
Vapor Pressure	0.03 mmHg [@ 76 °C]
Specific Gravity	1.17 [Ref Std: WATER=1]
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Solubility in Water	Negligible
Evaporation rate	<i>No Data Available</i>
Volatile Organic Compounds	<i>Not Applicable</i>
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	0 % weight
VOC Less H2O & Exempt Solvents	<i>Not Applicable</i>
Viscosity	10000.0 - 30000.0 centipoise
Conditions to avoid	None known
Materials to avoid	Strong acids
Materials to avoid	Strong bases

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Can react vigorously with strong Lewis or mineral acids.; Reaction with some curing agents may produce considerable heat and possible violent decomposition.

10.1 Conditions to avoid

None known

10.2 Materials to avoid

Strong oxidizing agents, Strong acids, Strong bases

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Toxic Vapor, Gas, Particulate

Condition

During Combustion
During Combustion
During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Reclaim if feasible. Dispose of completely cured (or polymerized) wastes in a sanitary landfill. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

LB-K100-0028-2

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

The components of this product are listed on the Canadian Domestic Substances List.

The components of this product are listed on the Australian Inventory of Chemical Substances.

The components of this product are in compliance with notification requirements in the Philippines.

All the components of this product are listed on China's Inventory of Chemical Substances.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 0 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

Section 1: Product name was modified.

Copyright was modified.

Section 3: Potential effects from skin contact information was modified.

Section 3: Potential effects from inhalation information was modified.

Page Heading: Product name was modified.

Section 15: 311/312 Delayed Hazard score was modified.

Section 9: Property description for optional properties was modified.

Section 9: Property description for required properties was added.

10.1 Conditions to avoid was added.

10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

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