

PRODUCT HIGHLIGHTS

6213

Jammin' Clear

DESCRIPTION:

Transtar's Jammin' Clear is an excellent acrylic clear designed for use when performing small spot and panel repairs. This ready-to-use product is exceptional for use on replacement parts, door jambs, hood and trunk jambs and cut-ins. The convenient aerosol can provides speed and efficiency. Jammin' Clear is fast drying, exhibits good clarity and provides excellent gloss.

PRODUCTS:

6213 Jammin' Clear, 20 oz. Aerosol (591 ml)



SURFACE PREP:

Depending on surface, see surface preparation for sanding recommendations.
Clean with SCAT (TDS222), Speedi SCAT (TDS223) or Aqua SCAT 2 (TDS225).



MIX RATIO:

Ready to use



DRY TO SAND TIMES:

DRYING SCHEDULE @ 75°F (24°C), 50% Relative Humidity:

To touch: 10 - 15 minutes

To Handle: 30 minutes

Deliver: 60 minutes*

To buff: 6 - 8 hours

Forced dry: 15 minutes flash, 20 minutes @140°F (60°C), cool 30 minutes. Can be sanded and buffed after an hour cool down.



SANDING:

Hand (Wet): #1200 grit or finer

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

6213 Jammin' Clear

SUITABLE SUBSTRATES:

Jammin' Clear can be applied over basecoats and clearcoats.

SURFACE PREPARATION:

Wash the area to be painted with soap and water. Use Transtar's SCAT (TDS222), Speedi SCAT (TDS223) or Aqua SCAT 2 (TDS225) to remove wax, grease and other surface contaminants. When applying over basecoat, allow the basecoat to flash for one hour and apply per manufacturer's instructions. When applying over existing clearcoat, wet sand the clear with 600 grit or finer paper.

MIXING & APPLICATION:

1. Shake well before use.
 2. Apply to clean, dry and properly prepared surfaces.
 3. Hold can 10 – 12 inches from surface to be painted and apply three even coats.
 4. Allow 5 minutes of flash time between coats.
 5. Apply additional coats until desired gloss and build are attained.
- Note: For a high gloss finish, apply 4 – 6 medium wet coats.



TECHNICAL DATA:

APPEARANCE:	Clear Liquid
% SOLIDS:	11.5%
SHELF LIFE:	One year (unopened)
MIX RATIO:	Ready to Use

REGULATORY:

Category	Code	MIR
Clearcoat	CCP	1.4 (Limit: 1.5)

See website (www.tat-co.com) for this document in other languages.
Vea el Web site (www.tat-co.com) para este documento en español.
Voir le site Web (www.tat-co.com) pour ce document en français.

6213 Jammin' Clear

TECHNICAL TIPS:

RECOMMENDED CURE TIMES WHEN USING OVER TRANSTAR CLEARCOAT:

After application of clearcoat, allow clear to cure for the time indicated below, before applying Jammin' Clear.

Air Dry @ 77° (25°C) & 50% RH:

6 - 8 hours	16 - 24 hours
-------------	---------------

6531	7021
------	------

6571	9461
------	------

6801

6841

6861

7211

7211-F

7311

7761-MTR

9451

9511

Force Dry @ 140°F (60°C) - 30 minutes and allow to cool down to room temperature (approximately 1 hour) before applying Jammin' Clear.

Jammin' Clear may be applied directly over Transtar clearcoats if applied immediately after the time schedules outlined above. If additional time has elapsed, we recommend that clearcoat be wet sanded with 600 grit or finer sand paper.

ADVANTAGES:

- Exceptional gloss
- Fast drying
- Convenient aerosol package
- Excellent clarity
- Ideal for use on color match cards
- Ideal for jamb areas, cut-ins and other small repairs
- Matches OE finish on jamb areas on vehicles

COMPETITION:

DuPont Chroma Systems A-3970S

PPG Specialty SXA33

RM Diamont 901

Sherwin Williams R7K158

Martin Senour 6384