

# PRODUCT HIGHLIGHTS

## 7401-D, 7411-D, 7414-D, 7421-D Basecoat Reducers (Cool, Mid, Hot)

### DESCRIPTION:

Transtar's Basecoat Reducers have been formulated as a comparable offering for use in Dupont's ChromaBase and ChromaPremier Basecoat colors. These Basecoat Reducers will improve overall appearance for a smoother basecoat finish and better metallic flake control. Transtar's Basecoat Reducers are designed to assist cure and flash times and improve basecoat performance. They will also help with sand scratch swelling on sensitive substrates.

### PRODUCTS:

7401-D Basecoat Reducer - Cool, Gallon (3.78 L), 2/case  
7411-D Basecoat Reducer - Mid, Gallon (3.78 L), 2/case  
7414-D Basecoat Reducer - Mid, Quart (0.946 L), 6/case  
7421-D Basecoat Reducer - Hot, Gallon (3.78 L), 2/case



### MIX RATIO:

1:1 by volume with appropriate reducer for shop temperature



### HVLP/LVLP:

Refer to color manufacturer's TDS for settings.



### DRY TO SAND TIMES:

Refer to color manufacturer's TDS for day to sand times.

*See next page for more detailed product application. See website for this document in other languages.  
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.  
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

# PRODUCT DATA

## 7401-D, 7411-D, 7414-D, 7421-D Basecoat Reducers (Cool, Mid, Hot)

### APPLICATION & MIXING:

1. Products MUST be shaken well before use.
2. Reduce basecoat color in a ratio of 1:1 by volume with appropriate reducer for shop temperature.
3. Adjust air pressure to 30-40 PSI for conventional and 10 PSI for HVLP spray equipment.
4. Apply 2-3 coats as needed to achieve color matching and desired hiding,
5. Allow 5-10 minutes dry time between coats.
6. Follow manufacturers recommendations for basecoat flash time before applying clearcoat.

NOTE: This product is moisture sensitive, once opened closure must be tightly replaced after each use.

DISCLAIMER: ChromaBase® and ChromaPremier® Basecoat Colors are registered trademarks of Dupont Co. Automotive Refinish Products. Dupont does not manufacture, endorse, or guarantee Transtar products.



### REGULATORY:

Category:	Individual Component 7401-D	Individual Component 7411-D, 7414-D	Individual Component 7421-D
VOC Actual	6.9#/gal (826 g/l)	5.41#/gal (649 g/l)	6.88#/gal (825 g/l)
VOC Regulatory	6.9#/gal (826 g/l)	6.9#/gal (827 g/l)	6.88#/gal (825 g/l)
Weight % of Volatiles	99.71%	99.70%	99.71%
Weight % of Water	0	0	0
Weight % of Exempt Compounds	0	0	0
Volume % of Exempt Compounds	0	0	0
Density of Material	6.92	6.86	6.9

### TECHNICAL DATA:

7401-D	Cool:	55° - 65°F	(13° - 18°C)
7411-D/7414-D	Mid:	65° - 75°F	(18° - 24°C)
7421-D	Hot:	75° - 90°F	(24° - 32°C)

### ADVANTAGES:

- For use with Dupont ChromaBase® and ChromaPremier® Basecoat colors
- Improves appearance of basecoats
- Blendable to meet shop conditions
- For use in a variety of temperatures and climatic conditions
- Reduces sand scratch swelling on sensitive substrates
- Initiates fast cure or flash time of basecoat

### COMPETITION:

<b>Transtar</b>	<b>DuPont</b>	<b>Matrix</b>	<b>Montana</b>	<b>Rubberseal</b>	<b>5 Star</b>	<b>Nason</b>
7401	7160S	MR-07160	THO-7160	RS1760	5605	42455S
7411/7414-D	7175S	MR-07175	THO-7175	RS1775	5606	42470S
7421	7185S	MR-07185	THO-7185	RS1785	5607	42475S

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